



Green economy product analysis

*technical dept
Trivolzio, 02/03/23*

Products analyzed

Solenoid pumps

EFM High voltage

EFM Medium voltage

EP5 High voltage

EP5 Medium voltage

HF High voltage

HF Medium voltage

EN4 High voltage

EP4 High voltage

E400

Solenoid valves

EV plastic-stainless steel 3 ways

EV plastic-stainless steel 2 ways

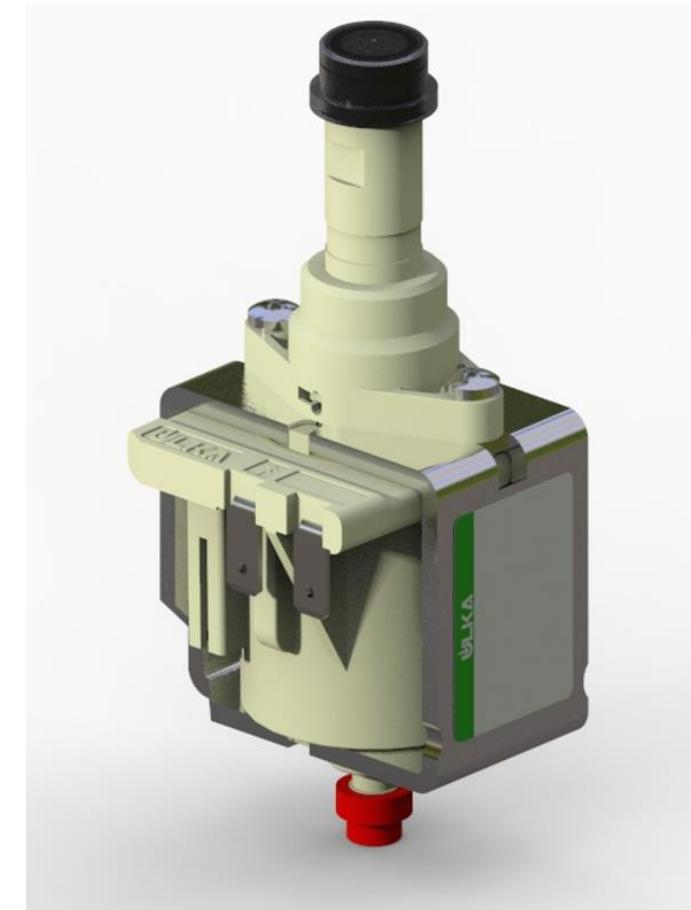
EV series 55

EFM High voltage

Material	%
Ferrous	54,2%
Non Ferrous	28,5%
Plastic	17,1%
Rubber	0,2%
Electronic components	0,1%

EFM High voltage

Average lifetime (h)	250
Power (W)	48



Electrical power consumption during life

$$48 \text{ WEI} \times 250 \text{ h} = 12.000 \text{ Wh} = 12 \text{ kWhEI}$$

EFM Medium voltage

Material	%
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Ferrous 53,1%

Non Ferrous 30,0%

Plastic 16,6%

Rubber 0,2%

Electronic components 0,1%

EFM Medium voltage

Average lifetime (h) 250

Power (W) 46



Electrical power consumption during life

46 WEI x 250 h = 11.500Wh = 11,5 kWhEI

EP5 High voltage

Material	%
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Ferrous	42,0%
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Non Ferrous	42,4%
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Plastic	15,4%
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Rubber	0,2%
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Electronic components	0,1%
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EP5 High voltage

Average lifetime (h)	250
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Power (W)	48
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Electrical power consumption during life
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$48 \text{ WEI} \times 250 \text{ h} = 12.000 \text{ Wh} = 12 \text{ kWhEI}$
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EP5 Medium voltage

Material	%
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Ferrous	41,5%
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Non Ferrous	43,9%
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Plastic	14,4%
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Rubber	0,2%
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Electronic components	0,1%
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EP5 Medium voltage

Average lifetime (h)	250
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Power (W)	52
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Electrical power consumption during life
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$52 \text{ WEI} \times 250 \text{ h} = 13.000 \text{ Wh} = 13 \text{ kWhEI}$
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HF High voltage

Material %

Ferrous 37,3%

Non Ferrous 43,8%

Plastic 18,4%

Rubber 0,2%

Electronic components 0,2%

HF High voltage

Average lifetime (h) 250

Power (W) 22

Electrical power consumption during life

22 WEI x 250 h = 5.500Wh = 5,5 kWhEI



HF Medium voltage

Material %

Ferrous 35,5%

Non Ferrous 42,4%

Plastic 21,7%

Rubber 0,2%

Electronic components 0,2%

HF Medium voltage

Average lifetime (h) 250

Power (W) 23

Electrical power consumption during life

$23 \text{ WEI} \times 250 \text{ h} = 5.750 \text{ Wh} = 5,75 \text{ kWhEI}$



EN4 High voltage

Material %

Ferrous 52,5%

Non Ferrous 27,6%

Plastic 19,5%

Rubber 0,2%

Electronic components 0,3%

EN4 High voltage

Average lifetime (h) 250

Power (W) 56



Electrical power consumption during life

$56 \text{ WEI} \times 250 \text{ h} = 14.000 \text{ Wh} = 14 \text{ kWhEI}$

EP4 High voltage

Material	%
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Ferrous	42,0%
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Non Ferrous	42,3%
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Plastic	15,4%
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Rubber	0,2%
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Electronic components	0,1%
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EP4 High voltage

Average lifetime (h)	250
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Power (W)	48
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Electrical power consumption during life
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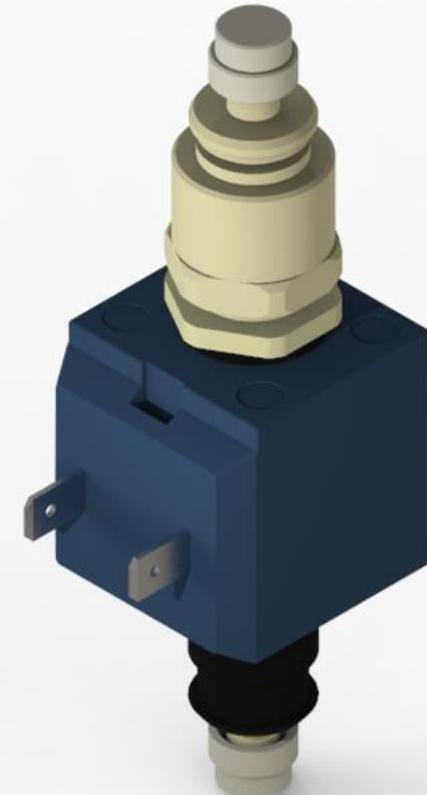
$48 \text{ WEI} \times 250 \text{ h} = 12.000 \text{ Wh} = 12 \text{ kWhEI}$
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E400

Material	%
Ferrous	39,9%
Non Ferrous	25,2%
Plastic	32,8%
Rubber	2,2%
Electronic components	0%

E400

Average lifetime (h)	500
Power (W)	27



Electrical power consumption during life

$27 \text{ WEI} \times 500 \text{ h} = 13.500 \text{ Wh} = 13,5 \text{ kWhEI}$

EV plastic stainless steel 3ways

Material	%
Ferrous	48,1%
Non Ferrous	27,2%
Plastic	24,4%
Rubber	0,3%



EV plastic/stainless steel 3 ways

Average lifetime (h)	210
Power (W)	10

Electrical power consumption during life

$10 \text{ WEI} \times 210 \text{ h} = 2.100\text{Wh} = 2,1 \text{ kWhEI}$

EV plastic stainless steel 2ways

Material	%
Ferrous	48,9%
Non Ferrous	26,8%
Plastic	24,0%
Rubber	0,3%



EV plastic/stainless steel 2 ways

Average lifetime (h)	210
Power (W)	10

Electrical power consumption during life

$10 \text{ WEI} \times 210 \text{ h} = 2.100\text{Wh} = 2,1 \text{ kWhEI}$

EV series 55

Material	%
Ferrous	33,3%
Non Ferrous	54,2%
Plastic	12,5%
Rubber	0,1%



EV 55 series

Average lifetime (h)	210
Power (W)	10

Electrical power consumption during life

$10 \text{ WEI} \times 210 \text{ h} = 2.100\text{Wh} = 2,1 \text{ kWhEI}$



Thank you



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